

Work Order ID 82369

March-29-12 3:11:35 PM

82369

~~PRELIMINARY ISSUE~~

12.04.04
Page 1

Item ID: D4628-1

Accept

N900040100

Setup Start *NS1*

Revision ID: ~~PRELIM~~

Item Name: Liner, Face

Stop *NS2*

Start Date: 3/29/12 Start Qty: 1.00 *1*

Required Date: 4/02/12 Req'd Qty: 1.00 *1*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: Date:

QC: Date:

Tooling: Date:

SPC (Y/N): Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4628	PAZ REV. A 12.04.04

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per dwg D4628

Prog rev: PAZ

Dwg rev: PAZ

Kydey

2-Deburr as per dwg

12-3-30

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

12-3-30

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Page 2

Item ID: D4628-1
Revision ID: PRELIM
Item Name: Liner, Face

Accept

N900040100Setup Start ***NS1***Stop ***NS2***Start Date: 3/29/12 Start Qty: 1.00 ***1***Required Date: 4/02/12 Req'd Qty: 1.00 ***1***

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: Date:

QC: Date:

Tooling: Date:

SPC (Y/N): Date:

Run Start ***NR1***Stop ***NR2***

Sequence ID/
Work Center ID

120

120

QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Memo

Set Up/
Run Hours

0.00

0.00

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

0.00 *inspected to PA2**Dug only
8/26/30**(+2)*

130

130

Packaging

Packaging

Identify as per dwg & Stock Location: *GA*

Memo

0.00

0.00

u 120405

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

12/4/10

POSITIVE RECALL

EFFECTIVE *12/3/29* AUTH *u*
RELEASED *12/4/04* DATE *12/4/04*
BCW#12-558

MF
12-04-05

Picklist Print

March-29-12 3:11:34 PM

Page 1

Work Order ID: 82369

Parent Item: D4628-1

Parent Item Name: Liner, Face

Start Date: 3/29/12

Required Date: 4/02/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA 12.03.29 new issue ec verified by: JLM

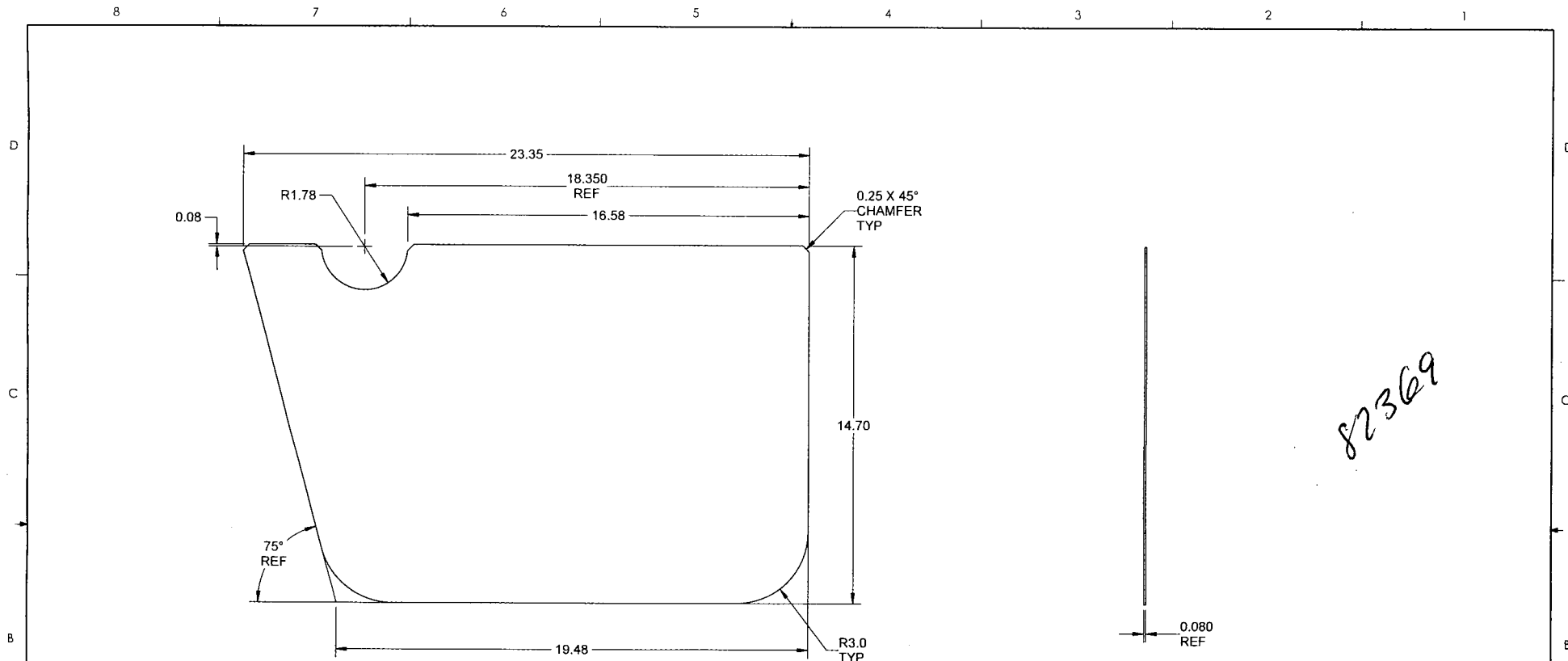
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3-52068		Purchased	No			100	sf	796.2216	2.49	2.6210526			

Kydex steel grey

R12-3-30

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
therm	796.2215592	
111807	10.4896282	
119476	785.731931	

119476



D4628-1 LINER, FACE

PRELIMINARY ISSUE

12.03.29

NOTES:

- 1) MATERIAL: KYDEX 6185 SHEET, VELOUR MATTE TEXTURE, WHITE (PREFERRED) OR STEEL GREY(ALTERNATE) COLOR, 0.080 THICK REF. DART SPEC. MKYD6185S.080-P3-62000 OR MKYD6185S.080-P3-52068
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4628-1" AND BATCH NUMBER "BXXXXX" PER DART QSI 044 6.4 (VIBRATING STYLUS)
- 7) WEIGHT: 1.07 lbs



PA2	UPDATED MATERIAL: WAS 0.0625" THICK LEXAN	MB	12.03.29
PA1	NEW ISSUE	MB	12.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.03.29		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

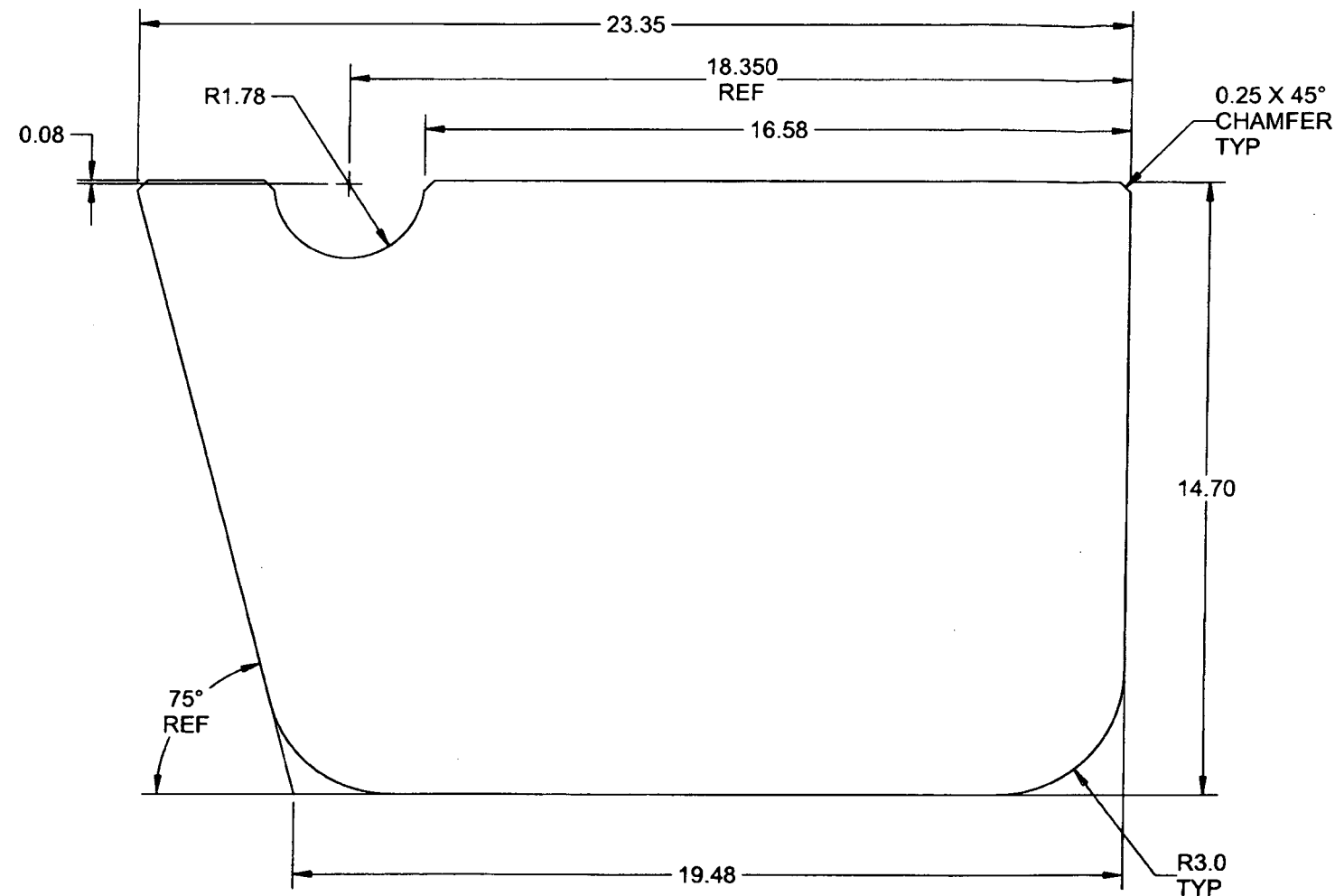
DRAWING NO.
D4628

REV. PA2
SHEET 1 OF 4

TITLE
LINER

SCALE
NTS

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D4628-1 LINER, FACE

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RELEASED
2012-04-04
MP

A	NEW ISSUE	MB	12.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	ASS	DRAWING NO.	REV. A
MFG. APPR.	ED	D4628	SHEET 1 OF 5
APPROVED	MP	TITLE	SCALE
DE APPR.		LINER	NTS
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